



SCHULAMID[®] 6 GF 30

Polyamide 6
Engineering Plastics

Product Description

30% glass fiber reinforced Polyamide 6

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Features	• Good Toughness	• High Stiffness	• Oil Resistant
Automotive Specifications	• GM QK 002713 Color: 968001 Black	• IMDS ID 4785294 Color: 968001 Black	
UL File Number	• E86615		
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA6-GF30		

Physical	Dry	Conditioned	Unit	Test Method
Density	1.35	--	g/cm ³	ISO 1183/A
Viscosity Number	145	--	cm ³ /g	ISO 307
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1.28E+6 (8800)	725000 (5000)	psi (MPa)	ISO 527-2/1A/1
Tensile Stress (Break)	23200 (160)	14500 (100)	psi (MPa)	ISO 527-2/1A/5
Tensile Strain (Break)	3.5	8.0	%	ISO 527-2/1A/5
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F (-30°C)	4.3 (9.0)	--	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	6.7 (14)	14 (30)	ft·lb/in ² (kJ/m ²)	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F (-30°C)	29 (60)	--	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	40 (85)	No Break	ft·lb/in ² (kJ/m ²)	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
66 psi (0.45 MPa), Unannealed	419 (215)	--	°F (°C)	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	392 (200)	--	°F (°C)	ISO 75-2/ Af



SCHULAMID[®] 6 GF 30

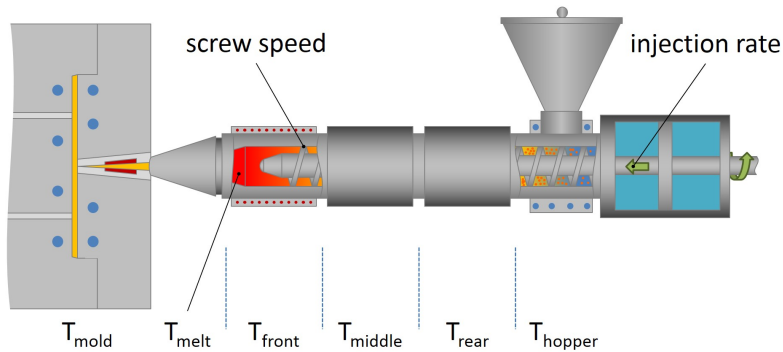
Polyamide 6
Engineering Plastics

Thermal	Dry	Conditioned	Unit	Test Method
Vicat Softening Temperature	410 (210)	--	°F (°C)	ISO 306/B50
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate (0.0787 in (2.00 mm))	< 1.6 (< 40)	--	in/min (mm/min)	ISO 3795
Flammability Classification				IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	--		
0.12 in (3.0 mm)	HB	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.06 in (1.5 mm)	--	1200 (650)	°F (°C)	
0.12 in (3.0 mm)	--	1200 (650)	°F (°C)	



SCHULAMID[®] 6 GF 30

Polyamide 6
Engineering Plastics



Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	140 to 212 °F	60 to 100 °C